



**LIFT-TEK®**

## WARRANTY CLAIM PAYMENT SCHEDULE

<u>Procedure</u>	<u>Std. Hours</u>
Cylinder Removal and Installation	2.0
Cylinder Removal and Installation (RH MQ, Reach FL)	2.0
Cylinder Removal and Installation (FL LH ML 8K)	2.5
Cylinder Removal and Installation (5-stage FL, Reach ML)	1.5
Cylinder Removal and Installation (Lowry 30.000)	1.5
Cylinder Retainer Seal Replacement (MS MD)	0.5
Cylinder Retainer Seal Replacement (MT, MQ LH, Reach)	1.0
Cylinder Retainer Seal Replacement (RH ML MQ)	1.5
Cylinder Disassembly, Service and Reassembly (MS MD)	1.5
Cylinder Disassembly, Service and Reassembly (MT, MQ, Reach)	2.0
Cylinder Disassembly, Service and Reassembly (MQ RH ML)	3.0
Cylinder Disassembly, Service and Reassembly (8K FL)	3.0
Replace fuse fitting/with O Ring	0.5
Replace FL tube (MQ, Reach Mast)	1.5
Lower IHR Bracket Replacement (MT)	1.0
Lower IHR Bracket Replacement (MQ)	2.0
F/L Crosshead Removal and Installation	0.5
Lowering Control Valve Service & Flow Control Valve Slack Chain Valve	0.5
Reach & Retract Valve Removal & Replacement	0.5
Valve Block Assembly Removal & Replacement	1.5
Mast Removal and Installation (Standard masts all types)	1.0
Mast Removal and Installation (Reach masts)	2.0
Side Thrust Roller Removal & Replacement (MS, MD)	0.5
Side Thrust Roller Removal & Replacement (MT, MQ)	1.0
Complete Carriage Service/ISS (Remove & Install)	2.5
Complete Carriage Service (Remove & Install 8K)	4.5
Fork Positioner Remove & Replacement	2.0
Fork Positioner Remove & Reseal both Cylinders	3.0
Carriage Chain Replacement	1.5
Mast Chain Replacement (MT, MQ, Reach)	1.0
Bootstrap Chain Replacement (MQ)	1.0
Chain Sheave Remove & Replace (35DV-MQ)	2.0
IHR R&R (MS)	1.0
IHR R&R (MD MT)	2.0



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IHR R&R (MQ)	3.0
FL Hose Replacement (MT)	1.0
FL Hose Replacement (MQ, Reach)	1.5
Tri-Line Hose (long section) R&R	1.5
Tri-Line Hose (short section) R&R	1.0
Reach Cylinder R&R (repair/reseal add .5)	1.0
Tilt Cylinder R&R (repair/reseal add .5)	1.0
ISS Cylinder leak repair (both sides)	1.0
ISS Wear Pads R&R full set	1.0
ISS Hose Leak R&R	0.5
Mast Wire Harness R&R	1.5
Pantograph Wire Harness R&R	1.0

**Reshimming the Mast (Upright Disassembly, Service & Reassembly) X 2 person repair**

MS Mast	3.5
MD Mast	4.5
MT Mast	5.5
MQ Mast	9.5
5-Stage Rail Replace	8.-10
5-Stage Combo Weldment	15-20

**KAUP ATTACHMENT WARRANTY PAYOUT SCHEDULE**

Kaup Sideshifter (Remove & Install)	1.0
Hang on Sideshifter Kaup Replace wear pads (full set)	1.0
Hang on Sideshifter Kaup Repack cylinder (both sides)	1.5
Remove and install clamp single/double	1.0
Remove and repack clamp, single/double cylinder	2.0
Broken screws on side cover repair (1 side)	1.5
Broken screws on side cover repair (both sides)	3.0
Leaking fittings from valve block	1.0
Replace/Repair Blade Pad	1.0
L-Cylinder Valve O-ring Replacement	0.5
Remove and Install Pressure Relief Valve	1.0



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**17.5 Standard Mast (all repairs require 2 Technicians) X 2 Labor listed below**

Remove and Install Mast	1.0
Cylinder Removal and Install	1.0
Cylinder Disassembly, Service and Reassembly	4.0
Wear Pads Remove & Install Set	1.0
Roller Bearing Assembly (Carriage) Remove & Install	1.5
Upright Disassembly Service & Reassembly (Reshimming)	10.0

**\*Standard Labor Rate is \$65.00**

**Travel Time 1.0 hour / \$65.00**

\*Check individual state rules for specific regulations regarding labor rate reimbursement.

Mast will remain under warranty for 1 year following the date of installation or 2,000 hours of use or 18 months from the date of shipment from Lift-Tek, whichever comes first.

All hoses are warranted for 12 months. Service parts are warranted for 12 months from date of purchase.

Attachments: Call Lift Technologies support information for current product line rates

\*Lift Technologies attachment warranty is 24 months from installation, 3000 hours or 30 months from date of shipment from Lift Technologies - whichever comes first.